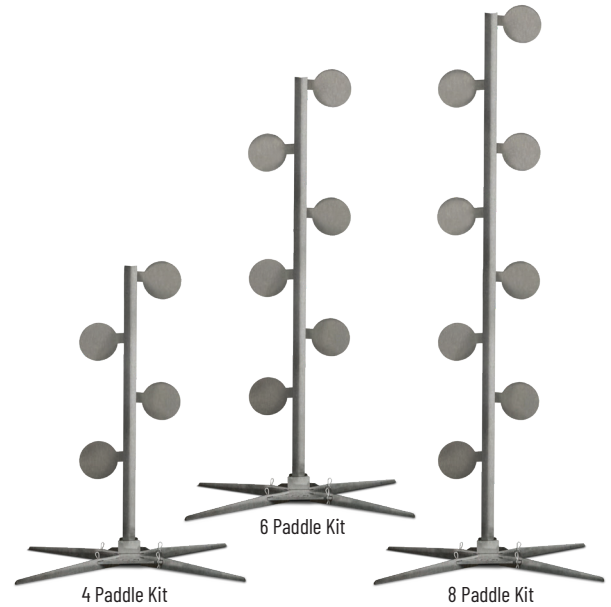


DUELING TREE SHOOTING TARGET INSTRUCTIONS

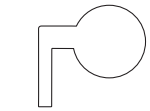


With a few simple steps you will be able to assemble any of the three Spartan Armor Systems® Dueling Tree shooting targets. These instructions will cover the DIY package as well as the pre-welded target package.

The Spartan Armor Systems® Multi-purpose Base is recommended for all Spartan Armor Systems® shooting targets and is sold separately. The DIY targets require a 46" (4 paddle kit), 66" (6 paddle kit) or 84" (8 paddle kit) angle iron shaft, with the dimensions of 1.5" x 0.25", purchased from a hardware store.



WHAT'S INCLUDED...



4, 6, or 8 Round
Target Paddles



4, 6, or 8 Target
Paddle Pivot Tubes
(DIY Kit)



1 Spacer Jig
(DIY Kit)

DIY WHAT NEEDS TO BE SOURCED...

46" - 4 Paddle
Angle Iron Shaft
(DIY Kit)

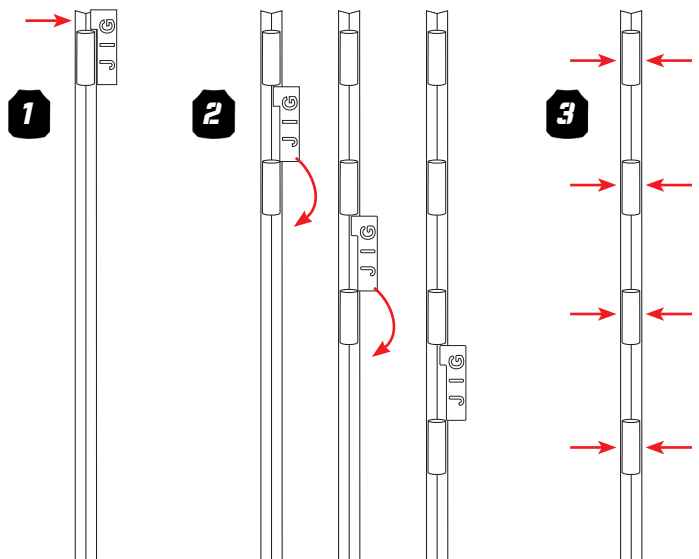
66" - 6 Paddle
Angle Iron Shaft
(DIY Kit)

84" - 8 Paddle
Angle Iron Shaft
(DIY Kit)

1] Place angle iron shaft on a work bench. Place supplied Spacer Jig flush to one end of angle iron with wide end at top. Place first Target Paddle Pivot Tube flush with wide end notch in Spacer Jig. Tack weld Target Paddle Pivot Tube in place. The 1.5" space at the top of the angle iron, above the Target Paddle Pivot Tube needs to be there to stop the top target paddle flipping action when shot.

2] Move the Spacer Jig down the angle iron shaft and place the top of the jig against the bottom of the pivot tube that was just tack welded. Place the next Target Pivot Tube against the bottom of the Spacer Jig. Tack weld pivot tube in place. Repeat this process for each pivot tube in the target kit.

3] Weld the Target Pivot Tubes in place. There will be more space at the bottom of the angle iron shaft than at the top. The DIY part is finished.



DUELING TREE SHOOTING TARGET INSTRUCTIONS

4) Assemble the Multi-purpose Base (sold separately) by inserting each of the 4 legs into the slots in the base plate, flat side down. Secure legs in place with each of the 4 cotter pins supplied with the Multi-purpose Base kit.

5) Insert the angle iron shaft (DIY sourced from a local hardware store), with the welded Target Paddle Pivot Tubes, into one of the “V” shaped slot in the Multi-purpose Base. Front notch is vertical position for pistol usage, rear notch is forward leaning position for rifle usage.

6) Insert the Target Paddles into the Pivot Tubes. The target is now ready for use.

